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POLYURETHANE PRODUCTS

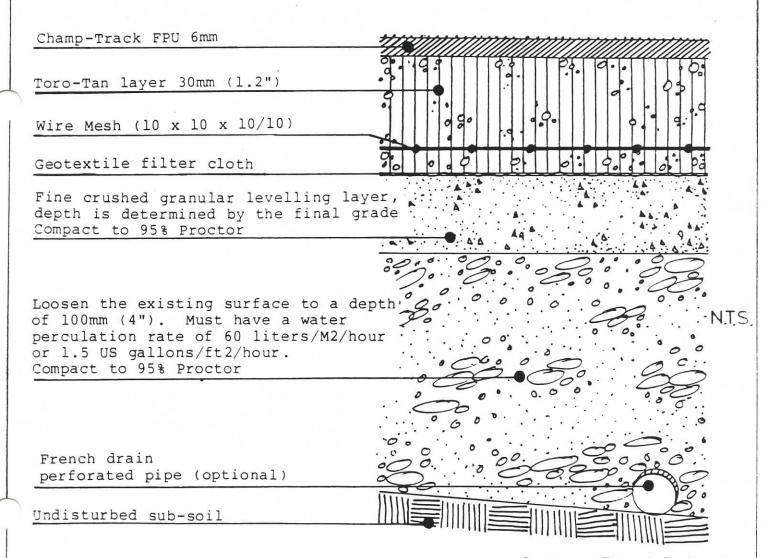
TORO-TAN

Spring Turf

U.S. Patent #4,492,728



Specification Sheet #ST



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a completely integrated system

- 1. Should there be the potential of water having to pass around or under the surface, a french drain should be installed to avoid damage to the sub-base.
- 2. Any grass or topsoil must be removed from the area. Loosen the surface to a depth of 100 mm (4") with a rotortiller.
- 3. Grade the surface to provide a level surface and compact using a two ton non-vibrating roller. Compact to 95% Proctor.
- 4. Place to a 50 mm (2") depth, limestone screenings over the compacted aggregate. Level this surface only. This base must not deviate from the final surface by more than 3 mm (1/8") plus/minus over 3 meters (10').
- 5. Place a filter cloth (Mirafi P50) over the base providing for a 150 mm (6") overlap at all seams.
- 6. A wire mesh of a minimum $10 \times 10 \times 10/10$ is laid flat on top of the filter cloth. Wire ties are used to join individual pieces of wire mesh.
- 7. The Toro-Tan layer 30 mm (1.2") is placed by an authorized installer or Sportbau Canada Limited.
- 8. A seal coat of Champ-Track is placed over the entire Toro-Tan surface. It is essential that all openings in the Toro-Tan are closed.
- 9. The Champ-Track FPU surface is applied to a thickness of 6 mm.

NOTE: Depth of excavation and granular fill will vary depending upon frost conditions and the ability of the sub-soil to absorb water.